Akzo Nobel Coatings Inc.
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Print Date: 07/17/2018
Approved Date: 07/17/2018
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Chemcraft
A Great Finish is Only the Beginning

Product Data Sheet
550-1611

WB White Stainblock Primer

Customer Name: 0000109024
Chemcraft
Address: 1431 Progress Ave.
High Point, Nc 27260 US

Description: Water based stain blocking primer for solid wood.

Product Type: Thermoplastic

Chemical Class of Solids: Resin: Acrylic Solvent: Glycol Ethers Pigment: Prime

Suggested Use: Wood Primer

Physical Data

Color:	White
Density (lb / gl):	12.55 +/- 0.25
Flashpoint (˚F):	> 200˚F N
pH:	8.5 - 9.5
Solids (% by Weight +/- 2.50):	65.12
Solids (% by Volume +/- 2.50):	47.08
Viscosity:	77˚F 25 - 28 sec #2 zahn
Grind:	3.5
Shelf Life:	6
Theo. Coverage: (sq ft / dry mil @ 100% transfer efficiency)	755.14
Protect from Freezing:	Yes

Unless otherwise stated, all values reflect 77˚F measurements

Environmental Data

VHAP weight / weight solids:	0.00 lb / lb
VHAP weight / volume solids:	0.00 lb / gl
VOC (less water & exempts):	0.49 lb / gl
†VOC non-exempt solvents:	0.25 lb / gl
VOC weight / weight solids:	0.03 lb / lb
VOC weight / volume solids:	0.52 lb / gl
Rule 66 (Pass/Fail):	PASS
Free Formaldehyde %:	0.00
HMIS III:	300*
VHAP Content:	0.000 Weight%

Application Data

Application Viscosity:	25-28" #2 Zahn
Wet Film Thickness (mils):	3.5 +/- 1
Dry Film Thickness (mils):	1.6
Clean-up Solvent:	Water
Cure Type and Temp:	150˚F 5 MIN

AkzoNobel

†The Exempt VOC values reported for this product are US Federal values only and are not to be confused with State and local regulations in the state and local jurisdictions where you do business. It is the responsibility of the users of this report to know and understand the local and state regulations regarding Exempt VOC's.